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MAY 24 2018

D4271-013

Job Sheet 175405



Part No: D4271-013

Job Qty: 5 ea

Part Name: Beam Assembly, Aft



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 5/2/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D SHEET 1 IPP rev:A 10.11.18 new issue DD ver:EC IPP RevB 11.01.26 RevB dwg EC verified by:DD IPP RevC 11.07.20 per rev PD1 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	5/2/18	5/2/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	5 pcs	5/2/18	5/2/18	0.00	1.47	Small Fab-6		
110	QC	5 pcs	5/2/18	5/2/18	0.00	0.00	QC5		
120	Packaging	5 pcs	5/2/18	5/2/18	0.00	0.00	Packaging3-2	ST453	
130	QC21-SA	5 Ea	5/2/18	5/2/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	30 Ea (6 ea)	90-Start up Operation	5057518 x 1 5068653 x 29
D4271-027	End Fitting Assembly Aft Beam	5 Ea (1 ea)	90-Start up Operation	5071385
D4276-1	Aft Beam	5 Ea (1 ea)	90-Start up Operation	5064536 x 2 5069545 x 3
MS21043-3	Nut	30 Ea (6 ea)	90-Start up Operation	5034415
NAS1149C0332R	Washer	60 Ea (12 ea)	90-Start up Operation	5049837

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	30	221	0
	D4271-027	5	5	0
	D4276-1	5	5	0
	MS21043-3	30	1,130	0
	NAS1149C0332R	60	7,354	0

Part Specifications

Specifications could not be found.



Container No: S074151



Part: D4271-013

Job No: 175405

Serial No/Batch: S074151

Revision:

Inspector:

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Date: 05/24/18